

## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application.

Claims 1-3 (Cancelled)

4. (Currently Amended) A method of making a slip-resistant folder, said folder having a front flap having a first top edge, a rear flap connected to said front flap by a folder bottom, said rear flap having a second top edge, and a slip-resistant portion disposed on at least one of said flaps near said first or second top edge, said method comprising the steps of:
- (a) providing folder paper stock;
  - (b) providing embossing dies in spaced, operable, mating relationship;
  - (c) positioning said folder paper stock appropriately in said embossing dies;
  - (d) applying force to at least one of said embossing dies so as to decrease the spaced relationship; and
  - (e) deforming said folder paper stock in first and second space apart places along the surface of the paper stock; and
  - (f) folding said paper stock such that said first and second deformed places are located on front and back exterior surfaces of the folder, so that said deformed places form gripping locations on the exterior surfaces of the folder.
5. (New) The method of claim 4 further including the step of locating said first and second deformed places are on different portions of their respective folder surfaces so that from front to back the deformed surfaces are asymmetrical.
6. (New) The method of claim 5 further including the step of applying said first and second deformed portions horizontally across the exterior surfaces the front and back folder surfaces and at different non-overlapping positions on their respective front and back surfaces, so that adjacent folders can nest together.

7. (New) The method of claim 4 further including the step of applying curable slip resistant material to at least a portion of said deformed places to increase slip resistance.
8. (New) The method of claim 7 wherein said material is applied by spraying.
9. (New) The method of claim 7 wherein said material is applied by printing.
10. (New) A method of making a slip-resistant hanging folder, said folder having a front and back sides and top edges, and when assembled, a support by running along said top edge for hanging, the method comprising the steps of:
  - (a) providing folder paper stock;
  - (b) providing embossing dies in spaced, operable, mating relationship;
  - (c) positioning said folder paper stock appropriately in said embossing dies;
  - (d) applying force to at least one of said embossing dies so as to decrease the spaced relationship at a place on front and back edges spaced from the top edges; and
  - (e) deforming said folder paper stock in first and second space apart places along the surface of the paper stock;
  - (f) attaching a bar along said top edges; and
  - (f) folding said paper stock such that said first and second deformed places are located on front and back exterior surfaces of the folder, so that said deformed places form gripping locations on the exterior surfaces of the folder below said support bars.